



Document number —

Revision **A**

Effective date —

Owner —

DRAFT

ECN control

ECN no. / revision

[ECN]

Status / priority

Draft / approved / urgent

Initiator / date

[Name / date]

Change owner

[Owner]

Effectivity

[Date / lot / serial / revision]

Affected configuration items

PART / ASSEMBLY / DOCUMENT

CURRENT REV

NEW REV

BOM / DRAWING / PROCESS IMPACT

[Item]

[Rev]

[Rev]

[Impact]

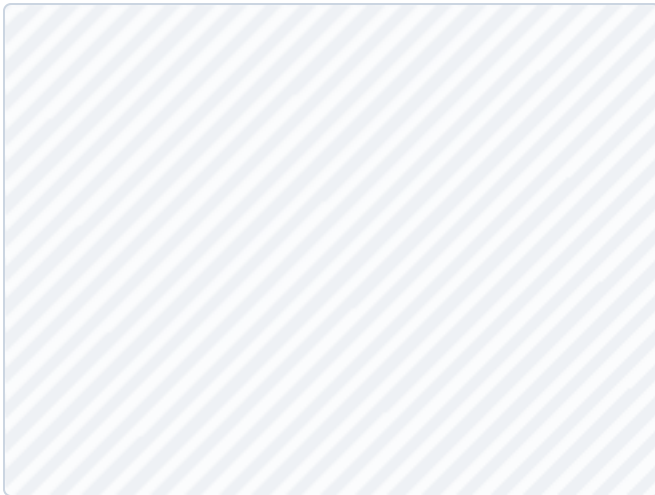
Problem / reason / objective

Describe the issue, opportunity, requirement or cause that drives the engineering change.

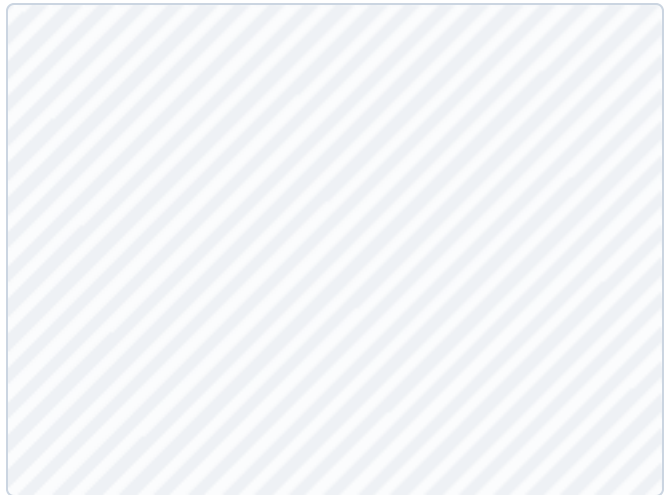
Current vs proposed

ELEMENT	CURRENT STATE	PROPOSED STATE	REASON
Design / BOM / process	[Current]	[Proposed]	[Reason]

Drawing / design change evidence



drawing / current



drawing / proposed



Impact / risk

AREA	IMPACT / RISK	ACTION / OWNER
Form / fit / function	[Impact]	[Action]
Regulatory / compliance	[Impact]	[Action]
Inventory / WIP / tooling	[Impact]	[Action]
Cost / schedule / service	[Impact]	[Action]

Disposition of existing material

INVENTORY STATE	DISPOSITION	AUTHORIZATION
Finished goods / WIP / raw material	Use / rework / scrap / phase-in	[Approver]

Verification / validation

REQUIREMENT	METHOD	RESULT / REFERENCE	STATUS
Change verification	[Method]	[Report]	Pass

Implementation tasks

- ☐ Update drawings / BOM / specifications
- ☐ Update work instructions / software / labels
- ☐ Communicate to procurement / manufacturing / quality / service
- ☐ Train affected personnel
- ☐ Update customer or PCN records if needed

Change approvals

ENGINEERING

QUALITY / REGULATORY

OPERATIONS / SUPPLY CHAIN

DATE

DATE

DATE

FINAL RELEASE

DATE

CONTROLLED STRUCTURE Internal / PLM change control

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